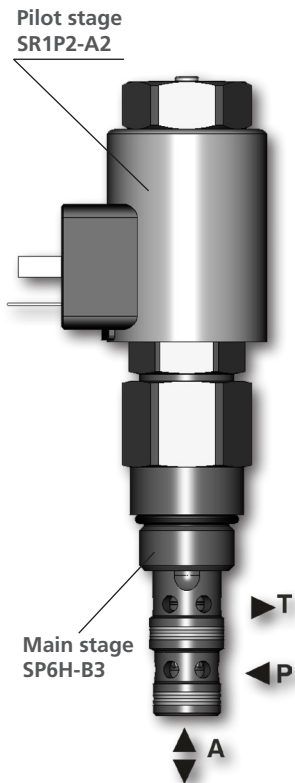


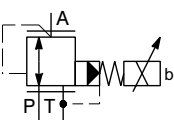
## Proportional Pressure Reducing – Relieving Valve, Pilot Operated

### SP4P2-B3

7/8-14 UNF •  $Q_{max}$  60 l/min (16 GPM) •  $p_{max}$  350 bar (5100 PSI)



Symbol



The volume flow, which is needed for control of output pressure and maintaining the adjusted value of reducing pressure, flows permanently through the pilot stage of valve.

### Technical Features

- › Reducing pressure increases proportional to increasing electric command signal
- › Three-way valve protects the applicator against pressure overloading
- › Low hysteresis, accurate pressure control and low pressure drop
- › Wide pressure range up to 350 bar
- › High flow capacity up to 60 l/min
- › Optional electrical terminal of solenoid: EN 175301-803-A, AMP Junior Timer or Deutsch DT04-2P
- › Coil supply voltage 12 or 24 V DC
- › In the standard version, the valve is zinc-coated for 240 h protection in NSS acc. to ISO 9227

### Functional Description

Screw-in cartridge proportional pressure reducing valve, pilot operated. The complete valve consists of a pilot stage - valve SR1P2-A2 and a main stage with connection thread 7/8-14 UNF. The valve maintains the constant pressure in the applicator pipeline (A-port) proportional to the input command signal. When the applicator is overloaded, the circuit is connected to the tank (T-channel) and protected against pressure overloading (relieving function of the valve).

Air bleeding is necessary for the correct function of the valve. When possible, the valve should be mounted below the reservoir oil level. This will maintain oil in the actuator, preventing instability caused by air in the system. If possible, to achieve the best result, mount the valve vertically above the bleed screw.

### Technical Data

Valve size / Cartridge cavity		7/8-14 UNF-2A / B3 (C-10-3)	
Max. operating pressure (port P)	bar (PSI)	350 (5080)	
Max. operating pressure (port T)	bar (PSI)	100 (1450)	
Max. flow rate P-A	l/min (GPM)	60 (15.9)	
Max. control flow	l/min (GPM)	0.2 (0.05)	
Fluid temperature range (NBR)	°C (°F)	-30 ... 120 (-22 ... 248)	
Fluid temperature range (FPM)	°C (°F)	-20 ... 120 (-4 ... 248)	
Ambient temperature range	°C (°F)	-30 ... 80 (-22 ... 176)	
Min. setting pressure	bar (PSI)	6 (87) for 0 l/min (0 GPM)	
Hysteresis	%	< 5	
<b>Solenoid data</b>			
Supply voltage	V	12 DC	24 DC
Max. current	A	1	0.6
Rated resistance at 20 °C (68 °F)	Ω	6.5±5 %	20.6±5 %
Duty cycle	%	100	
Optimal PWM frequency	Hz	250	
Quenching diode		BZW06-19B	BZW06-33B
Enclosure type acc.to EN 60529**		(acc.to terminal type) IP65 / IP67 / IP69K	
Weight with solenoid	kg (lbs)	0.6 (1.32)	
<b>Data Sheet</b>			
General information		Type	
GI_0060		Products and operating conditions	
Coil types		C_8007	
C_19B*		C_19B*	
Valve bodies		In-line mounted	
SB_0018		SB-B3*	
Cavity details / Form tools		SMT_0019	
SMT-B3*		SMT-B3*	
Spare parts		SP_8010	

\*\*The indicated IP protection level is only reached with a properly mounted connector.

### Dimensions in millimeters (inches)

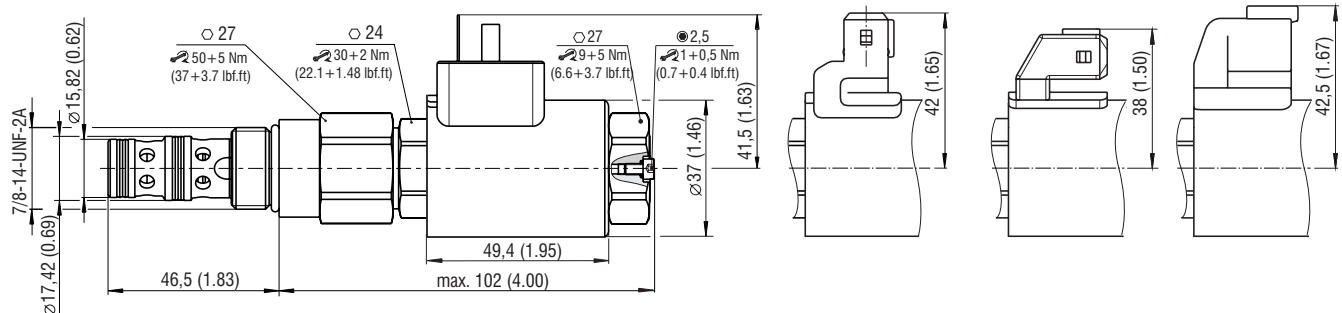
#### Connector type

E1, E2 - IP65  
EN 175301-803-A

E3, E4 - IP67  
AMP Junior  
Timer - radial

E3A, E4A - IP67  
AMP Junior  
Timer - axial

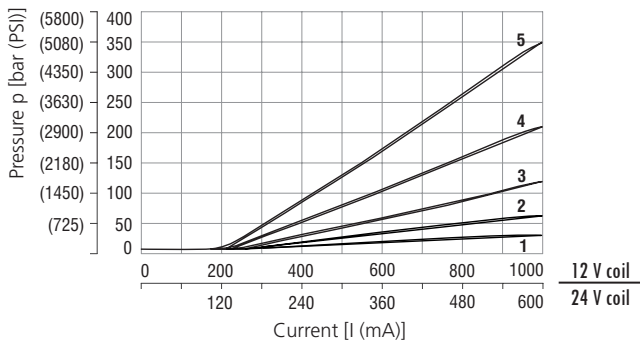
E12A, E13A - IP67 / IP69K  
Deutsch DT04-2P



**Characteristics** measured at  $v = 32 \text{ mm}^2/\text{s}$  (156 SUS)

**Reduced pressure related to control signal**

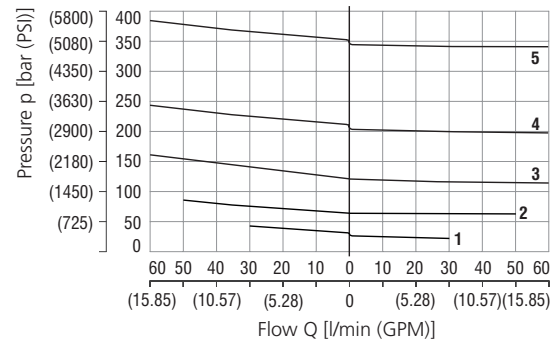
$Q = 0 \text{ l/min}$  (0 GPM), pressure in port T = 0 bar, PWM 160 Hz



Pressure range	3	6	12	21	35
	1	2	3	4	5

**Reducing - relieving pressure related to flow rate**

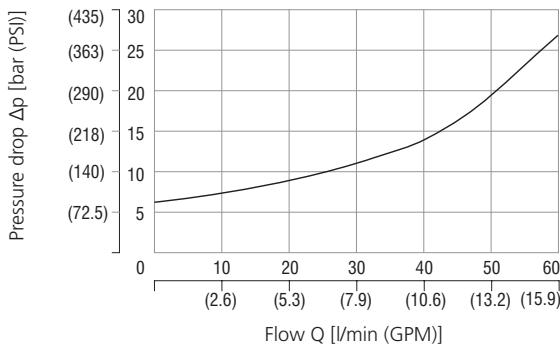
relieving function A-T / reducing function P-A



Pressure range	3	6	12	21	35
	1	2	3	4	5

**Pressure drop related to flow rate**

0% of control current, A-T direction



**Ordering Code**

**SP4P2 - B3 / H**  -    -

**Proportional Pressure Reducing - Relieving Valve, Pilot Operated**

**Valve cavity**  
7/8-14 UNF (C-10-3)

**Model**  
High performance

**Max. reduced pressure**

up to 30 bar (435 PSI)	<b>3</b>
up to 60 bar (870 PSI)	<b>6</b>
up to 120 bar (1740 PSI)	<b>12</b>
up to 210 bar (3046 PSI)	<b>21</b>
up to 350 bar (5076 PSI)	<b>35</b>

**Supply voltage / max. current**

12 V DC / 1.0 A	<b>12</b>
24 V DC / 0.6 A	<b>24</b>

Main stage ordering key: SP6H-B3/HV

**Surface treatment**

**A** zinc-coated (ZnCr-3), ISO 9227 (240 h)

**B** zinc-coated (ZnNi), ISO 9227 (520 h)

**No designation**

**V** Seals  
NBR  
FPM (Viton)

**Connector**

**E1** EN 175301-803-A

**E2** E1 with quenching diode

**E3** AMP Junior Timer - radial direction (2 pins; male)

**E4** E3 with quenching diode

**E3A** AMP Junior Timer - axial direction (2 pins; male)

**E4A** E3A with quenching diode

**E12A** Deutsch DT04-2P - axial direction

**E13A** E12A with quenching diode

For other solenoid terminals see data sheet No. 8007